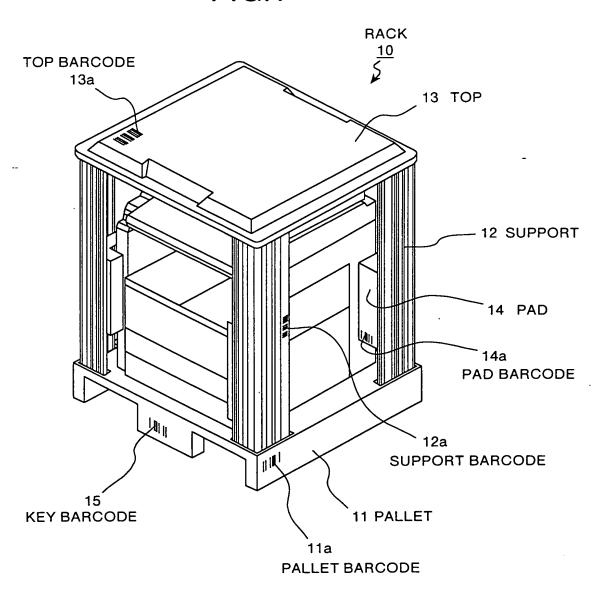


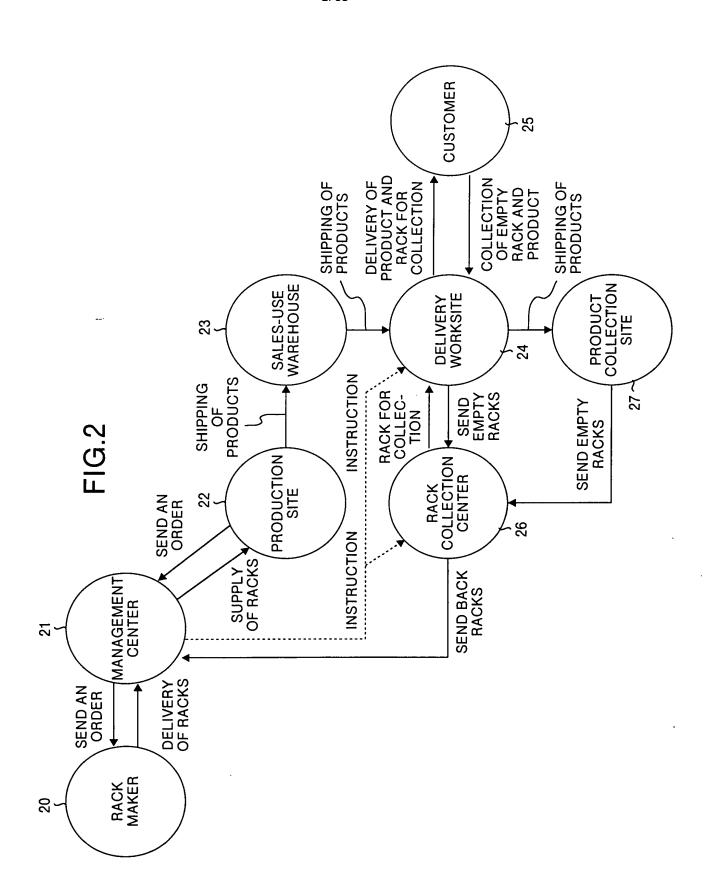


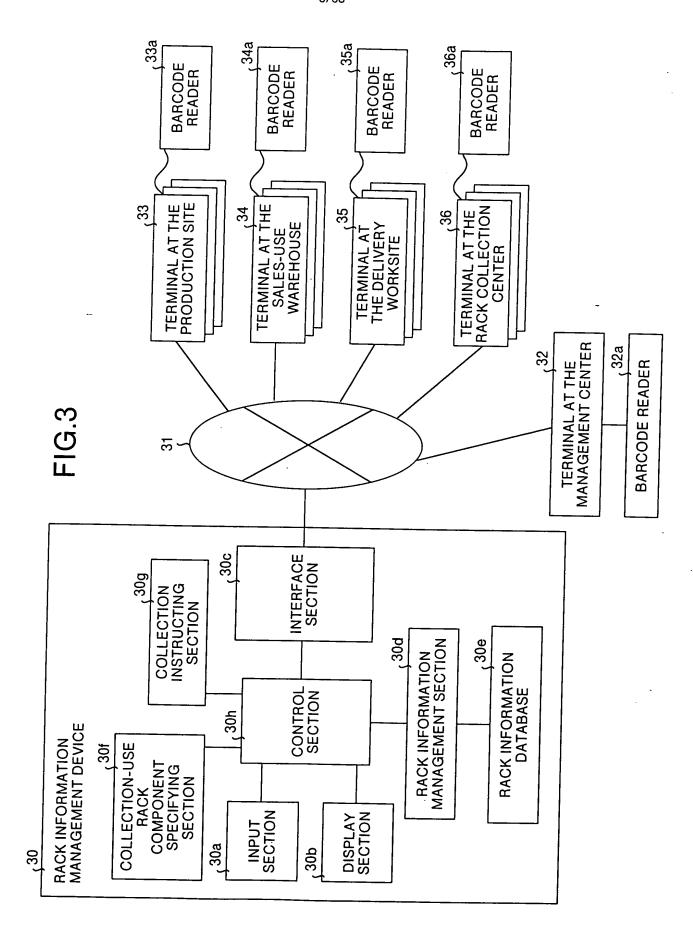


FIG.1



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FIG.4

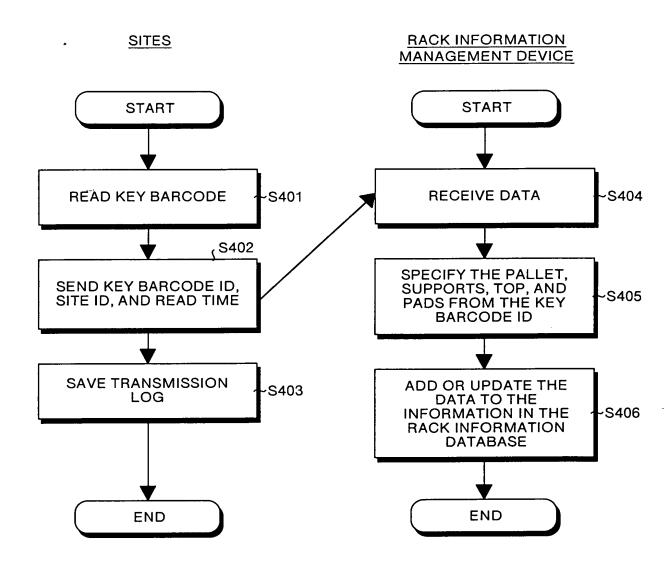
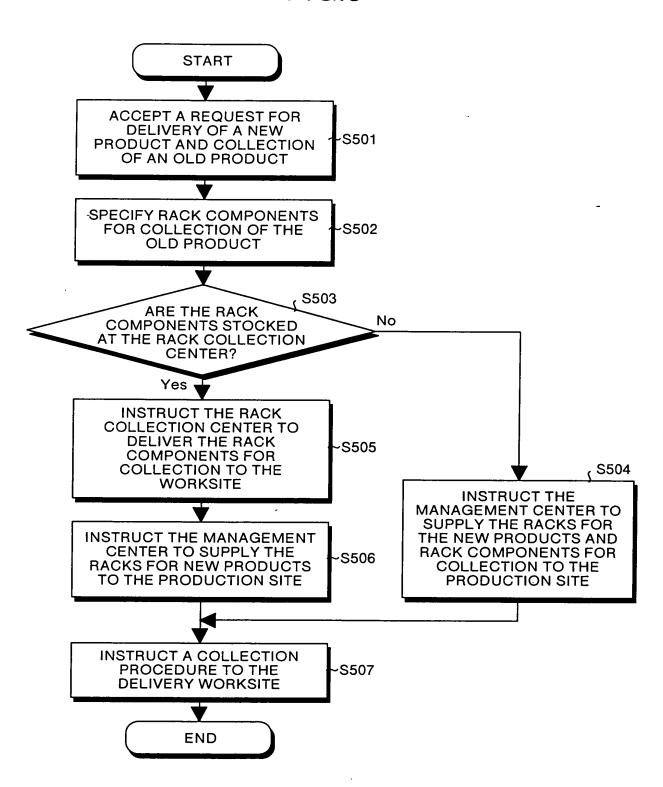
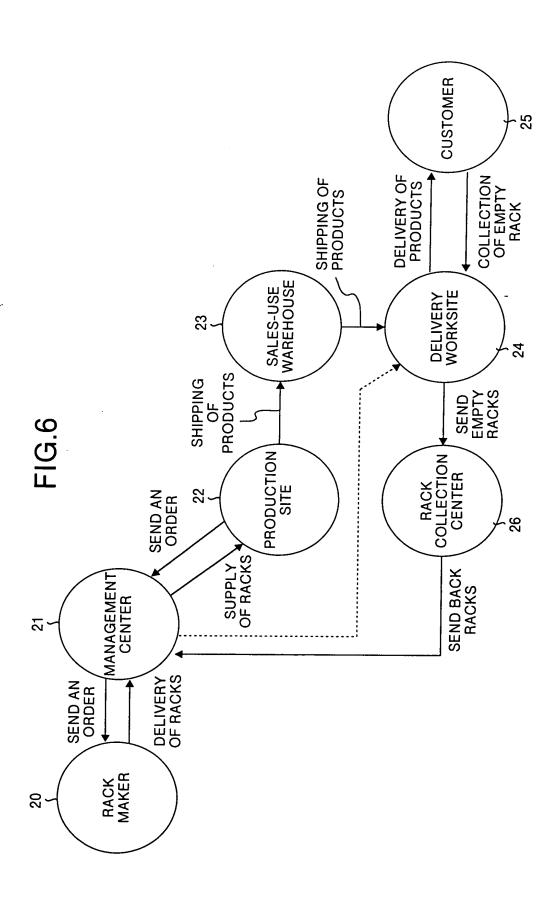
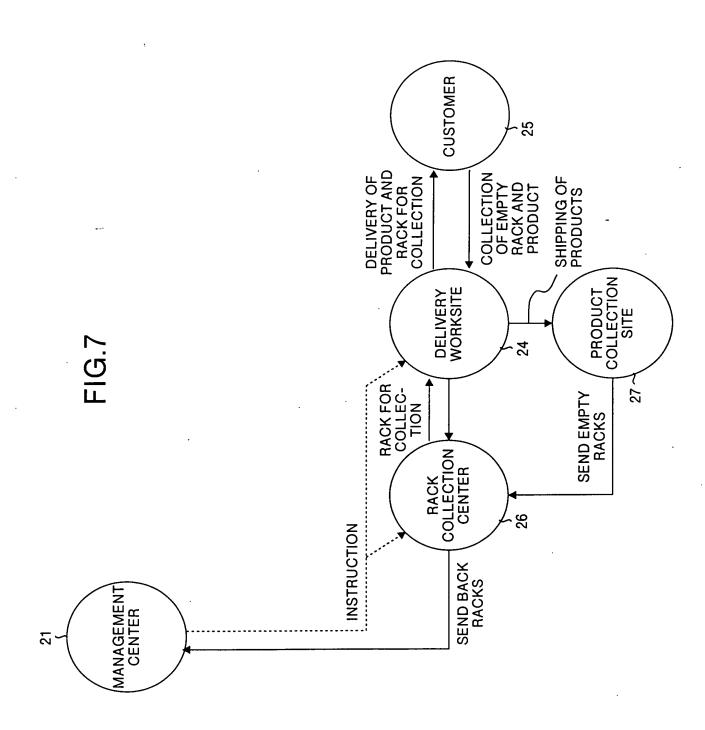


FIG.5

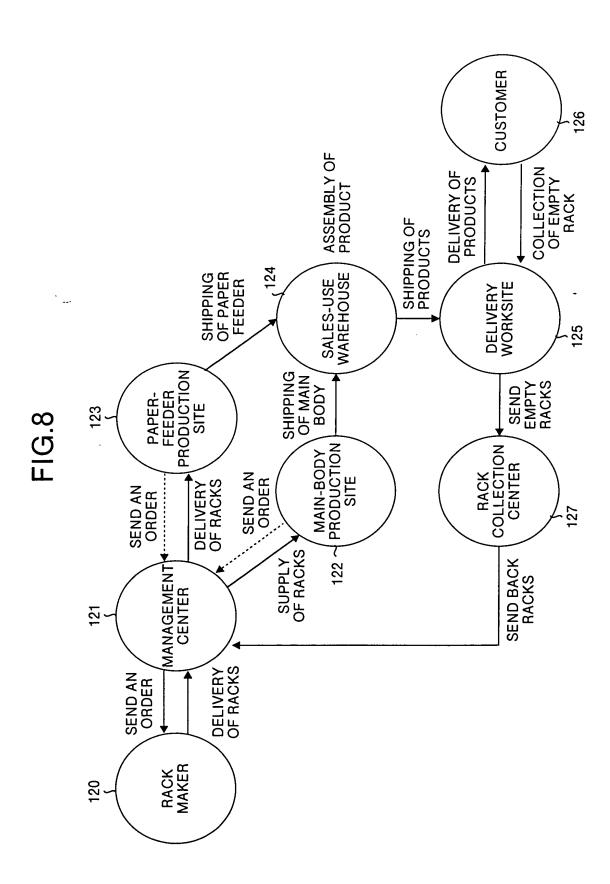








8/38



9/38

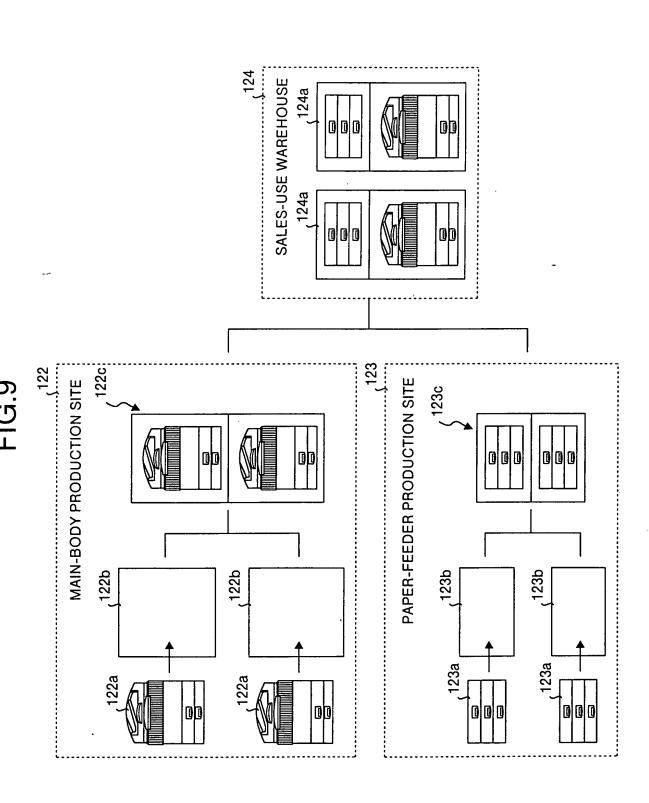


FIG.11

OPERATING RACK MANAGEMENT TABLE 140g

DOUBLE-STACKED RACK RACK W123 S11 TOP a1 SUPPORT b1 PAD c1 PALLET d1 S12 TOP a2 SUPPORT b2 PAD c2 PALLET d2 W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAD c3 PALLET d3 S22 TOP a4 SUPPORT b4 PAD c4 PALLET d4 SUPPORT b4 PAD c4 PALLET d4				
SUPPORT b1 PAD c1 PALLET d1 S12 TOP a2 SUPPORT b2 PAD c2 PALLET d2 W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAD c3 PALLET d3 S22 TOP a4 SUPPORT b4 PAD c4	DOUBLE- STACKED RACK			LOCATION
PAD c1 PALLET d1 S12 TOP a2 SUPPORT b2 PAD c2 PALLET d2 W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAD c3 PALLET d3 PAD c3 PALLET d3 SUPPORT b4 PAD c4 PAPER-FEEDER PRODUCTION SITE 122	W123	S11	TOP a1	
PALLET d1 S12 TOP a2 SUPPORT b2 PAD c2 PALLET d2 W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAPER-FEEDER PRODUCTION SITE 122 PAPER-FEEDER PRODUCTION SITE 123			SUPPORT b1	
S12 TOP a2 SUPPORT b2 PAD c2 PALLET d2 W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAPER-FEEDER PRODUCTION SITE 122 MAIN-BODY PRODUCTION SITE 122 PAPER-FEEDER PRODUCTION SITE 123 PAPER-FEEDER PRODUCTION SITE 123			PAD c1	
S12 TOP a2 SUPPORT b2 PAD c2 PALLET d2 W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAPER-FEEDER PRODUCTION SITE 123 SUPPORT b4 PAD c4			PALLET d1	
PAD c2 PALLET d2 W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAPER-FEEDER PRODUCTION SITE 123 SUPPORT b4 PAD c4		S12	TOP a2	
W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAPER-FEEDER PRODUCTION SITE 123 SUPPORT b4 PAD c4			SUPPORT b2	,
W234 S21 TOP a3 SUPPORT b3 PAD c3 PALLET d3 PAPER-FEEDER PRODUCTION SITE 123 SUPPORT b4 PAD c4			PAD c2	
SUPPORT b3 PAD c3 PALLET d3 PAPER-FEEDER PRODUCTION SITE 123 SUPPORT b4 PAD c4	`		PALLET d2	
PAD c3 PALLET d3 PAPER-FEEDER PRODUCTION SITE 123 SUPPORT b4 PAD c4	W234	S21	TOP a3	
PALLET d3 PAPER-FEEDER PRODUCTION SITE 123 SUPPORT b4 PAD c4			SUPPORT b3	
S22 TOP a4 PAPER-FEEDER PRODUCTION SITE 123 SUPPORT b4 PAD c4			PAD c3	
S22 TOP a4 123 SUPPORT b4 PAD c4			PALLET d3	
PAD c4		S22	TOP a4	
			SUPPORT b4	
PALLET d4			PAD c4	
			PALLET d4	

FIG.12

OPERATING RACK MANAGEMENT TABLE 140g

			\ \
DOUBLE- STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W345	S11	TOP a1	
		SUPPORT b1	
		PAD c1	
		PALLET d1	SALES-USE
	S21	TOP a3	WAREHOUSE 124
		SUPPORT b3	
		PAD c3	
		PALLET d3	
W456	S12	TOP a2	
		SUPPORT b2	
		PAD c2	·
		PALLET d2	SALES-USE
į	S22	TOP a4	WAREHOUSE 124
ŀ		SUPPORT b4	
		PAD c4	
		PALLET d4	

FIG.13

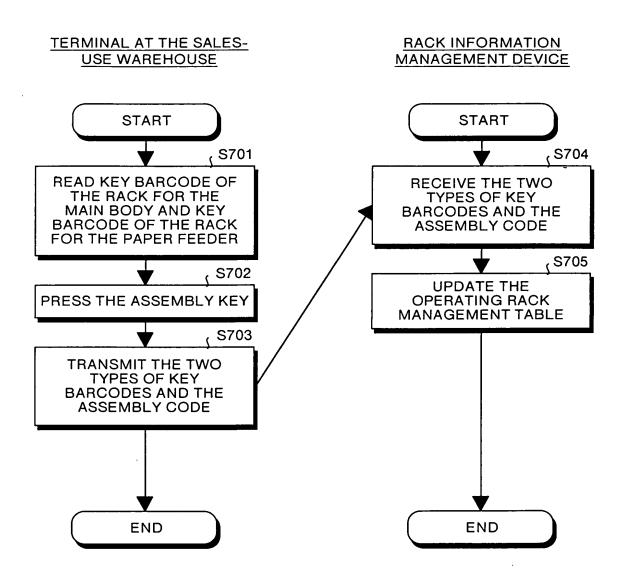


FIG.14

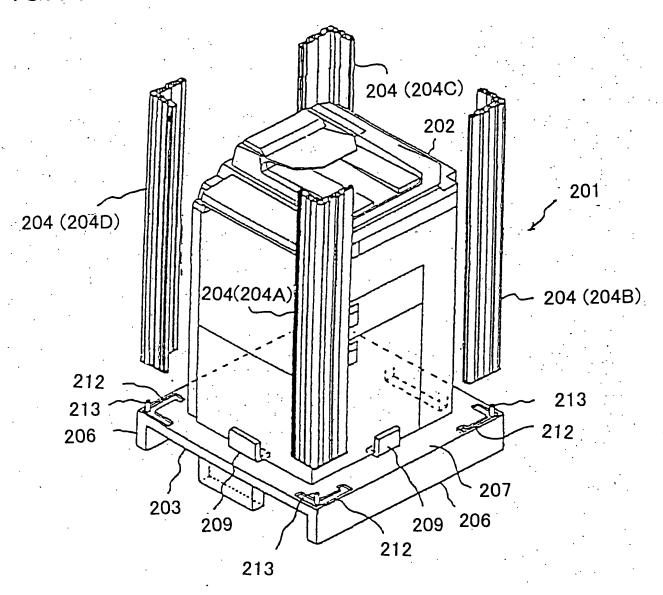


FIG.15

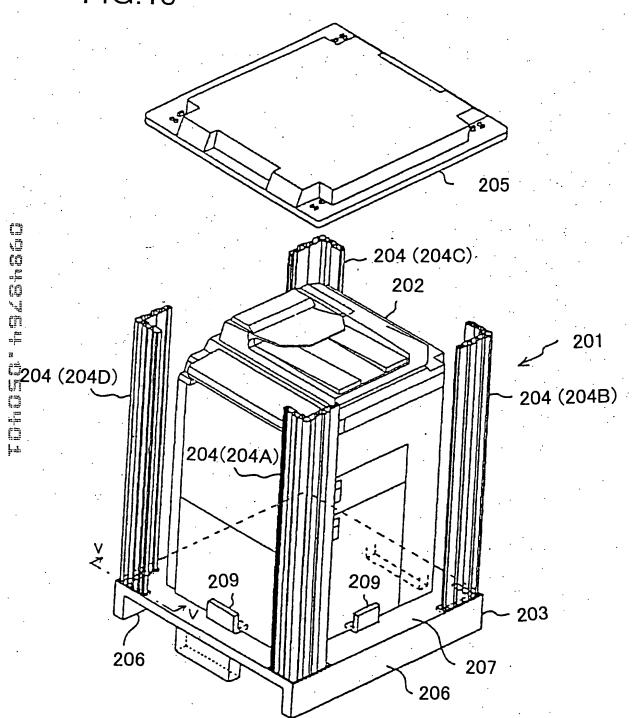
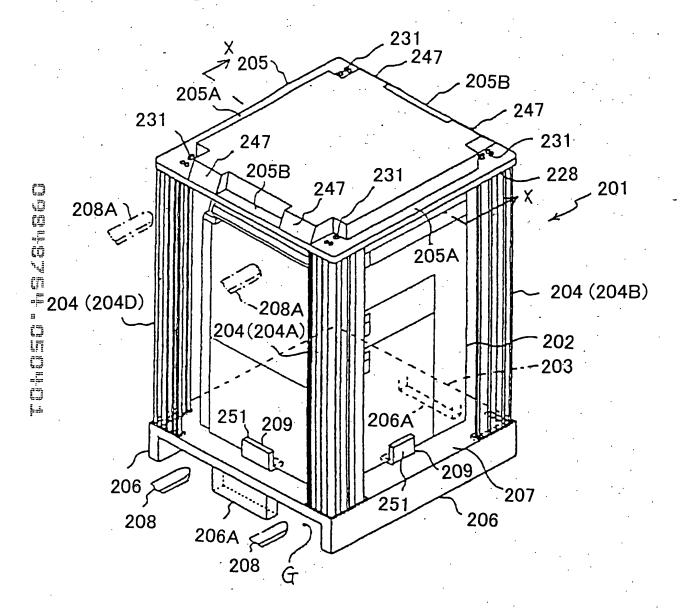


FIG.16



OBLON, SPIVAK, ET AL DOCKET #: 207187US2 INV: Sakae ISHIKAWA, et al. SHEET <u>17</u> OF <u>38</u>

17/38

FIG.17

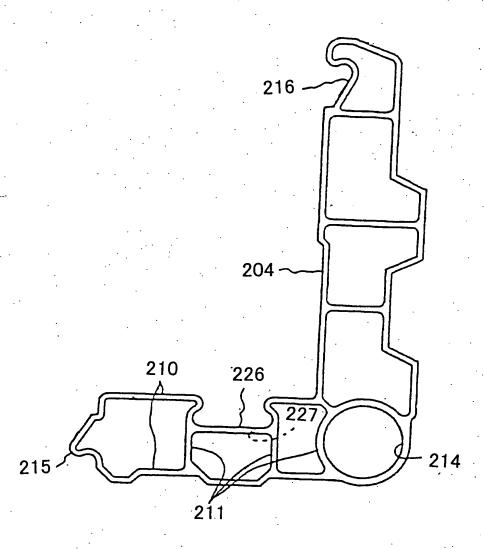


FIG.18

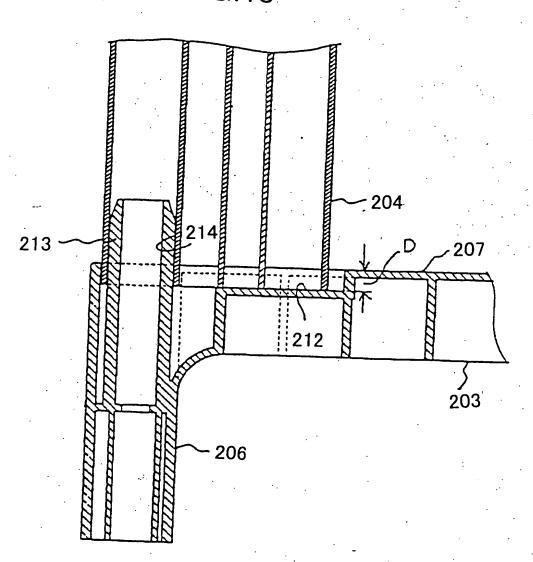
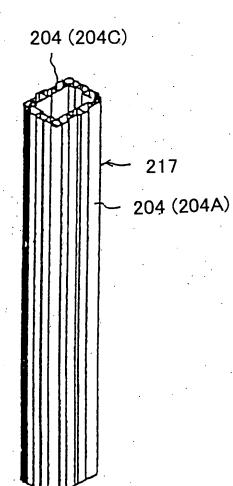


FIG.19



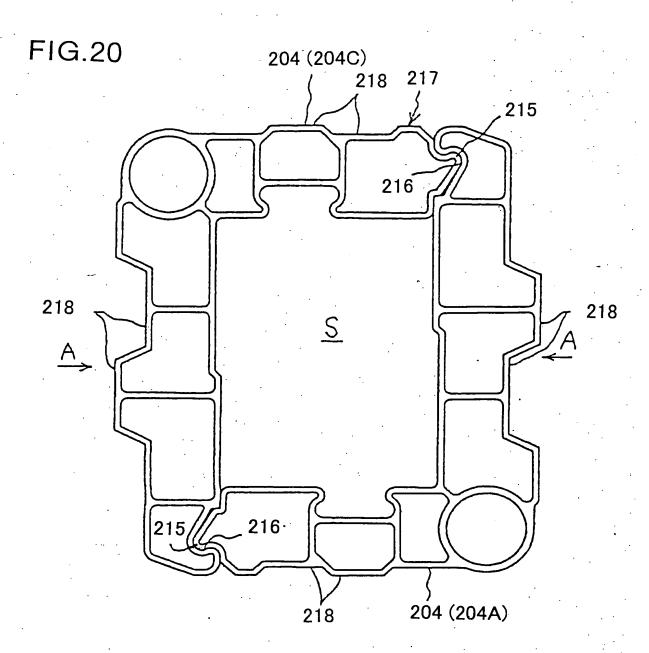


FIG.21

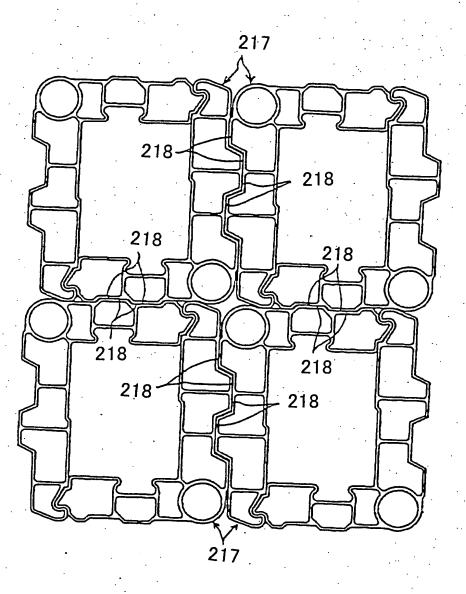


FIG.22

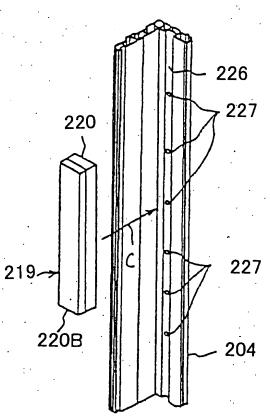
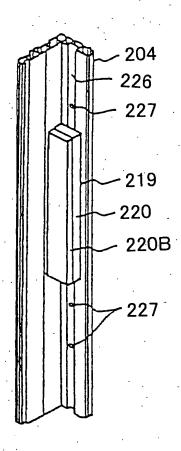
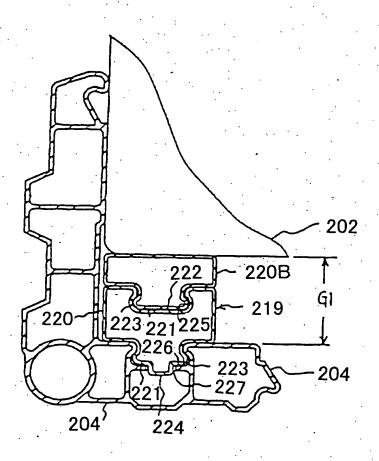


FIG.23

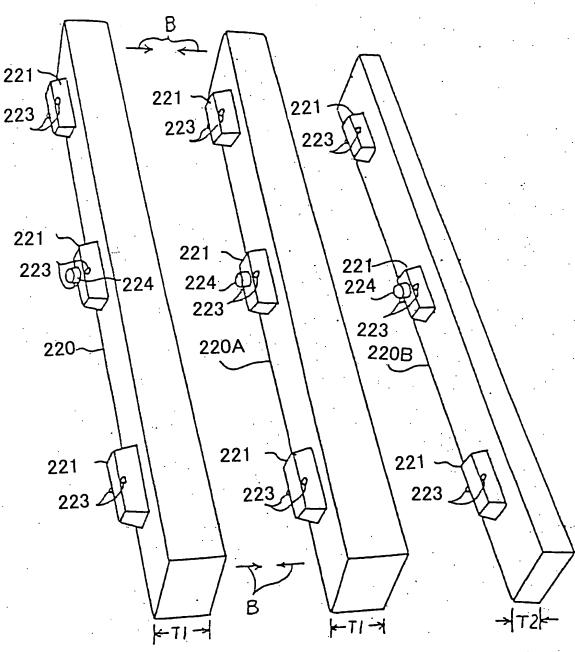


al.

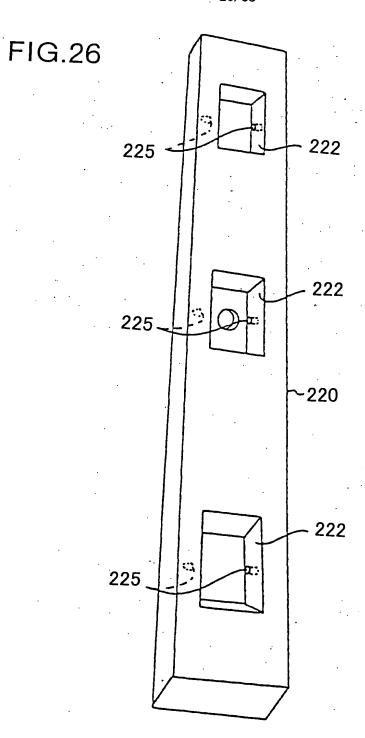
FIG.24

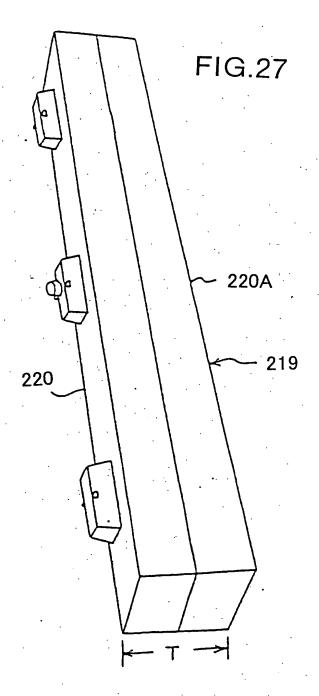


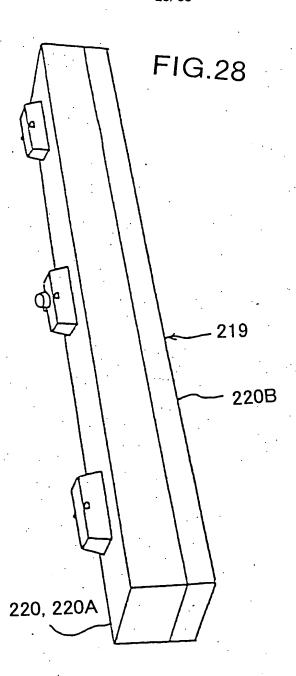


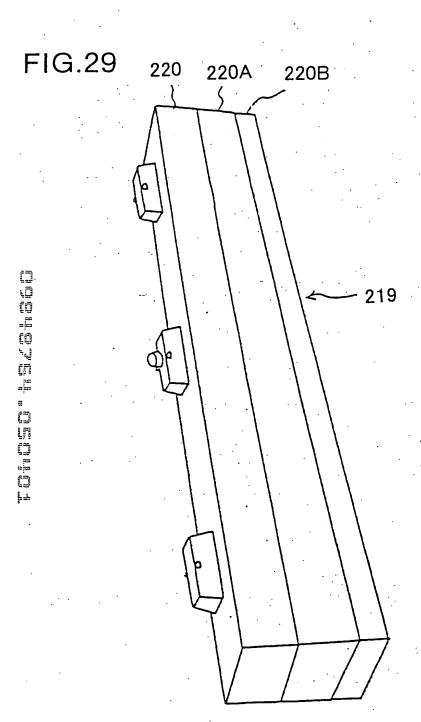














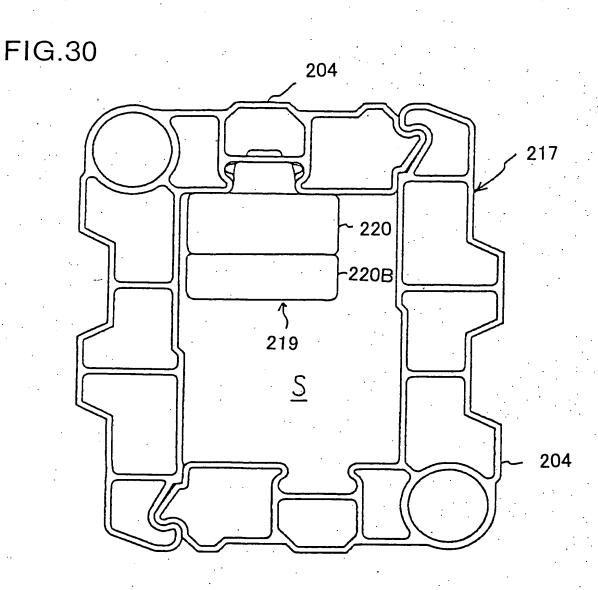


FIG.31

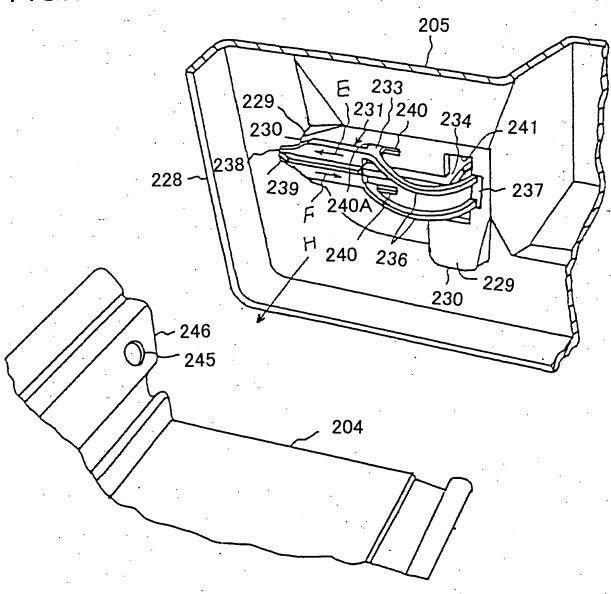


FIG.32

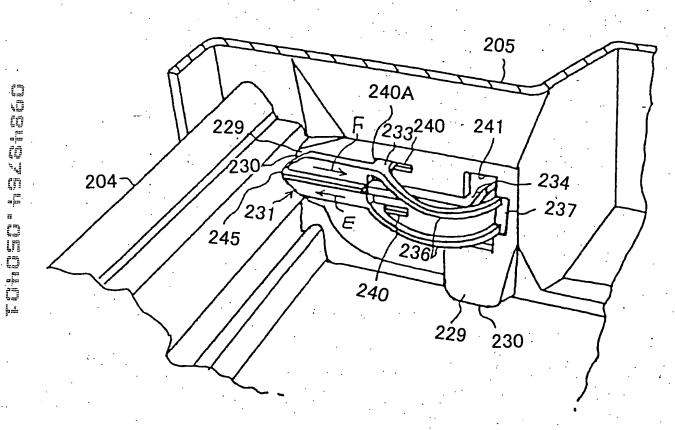
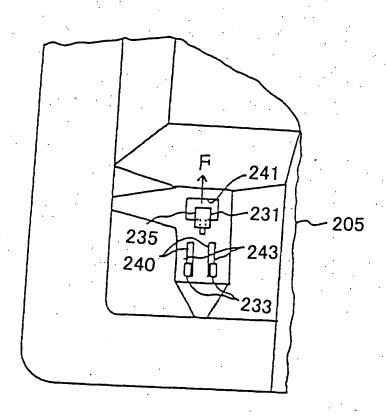




FIG.33



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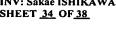


FIG.34

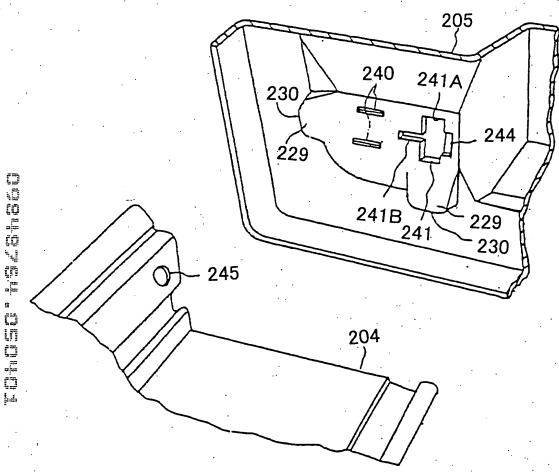


FIG.35

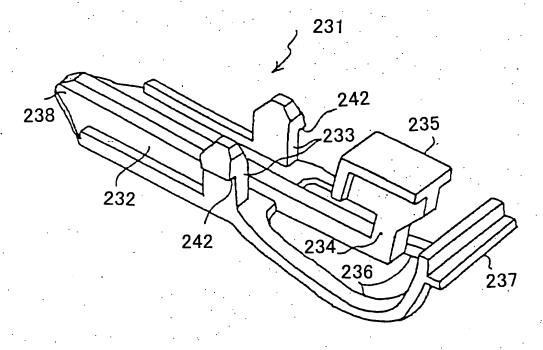
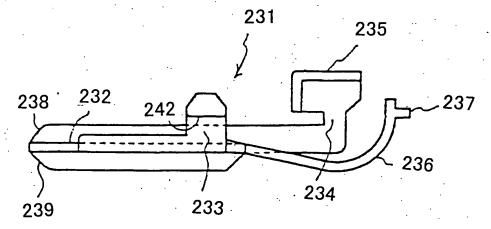


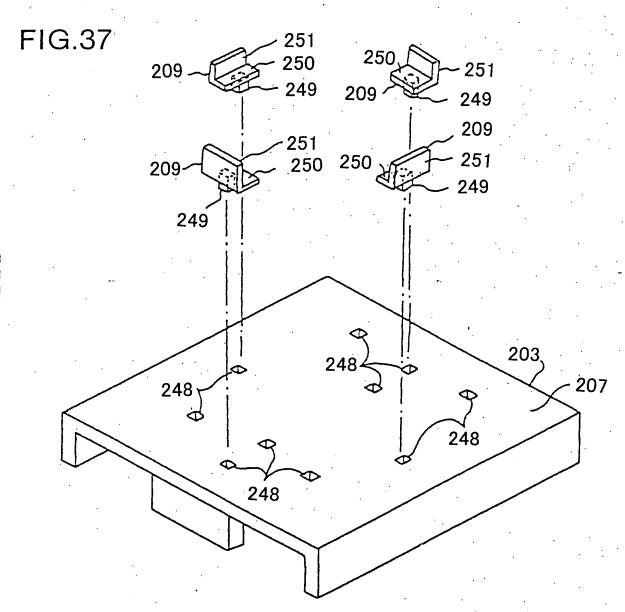
FIG.36





OBLON, SPIVAK, ET AL DOCKET #: 207187US2 INV: Sakae ISHIKAWA, et al. SHEET 37 OF 38







OBLON, SPIVAK, ET AL DOCKET #: 207187US2 INV: Sakae ISHIKAWA, et al. SHEET <u>38</u> OF <u>38</u>



38/38

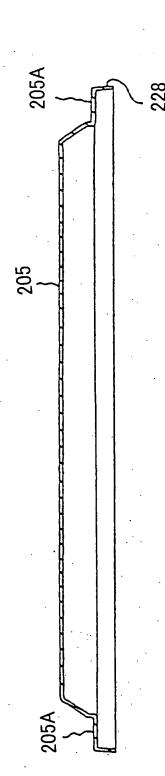


FIG.38